

S185DL-ET PISTON (RECONDITIONED)

MAKER	YANMAR	ENGINE MODEL	S185DL-ET
DESCRIPTION	PISTON ASSY (RECONDITION)	PARTS NO.	146603-22452-C
INSPECTION NO.	M481		

GAUGE NO.
NO. 10692
DIAL GAUGE
NO. U17938

Clearance After Recondition.

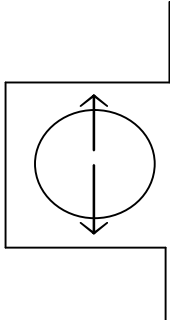
1 — 5mm + 0.045 ~ + 0.07

2 — 5mm + 0.03 ~ + 0.055

3 —

4 — 7mm + 0.03 ~ 0.045

5 —



CR

 A

MARKING

 D ————— B
 (Temp 18.5 °C)
 (Unit mm)
 C

Cr Plating Ring grooves.
Remarks : Defric Coat Finishing.

INSPECTION RECORDS M481

	A	B	C	D
1	5.062	5.061	5.058	5.062
2	5.040	5.041	5.038	5.043
3	5.08	5.07	5.09	5.08
4	7.07	7.07	7.07	7.06
5	7.06	7.06	7.06	7.06



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