

# S185DL-ET PISTON (RECONDITIONED)

|                |                           |              |                |
|----------------|---------------------------|--------------|----------------|
| MAKER          | YANMAR                    | ENGINE MODEL | S185DL-ET      |
| DESCRIPTION    | PISTON ASSY (RECONDITION) | PARTS NO.    | 146603-22452-C |
| INSPECTION NO. | M483                      |              |                |

GAUGE NO.  
NO. 10692  
DIAL GAUGE  
NO. U17938

Clearance After Recondition.

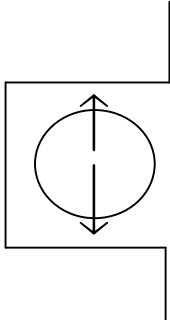
1 — 5mm + 0.045 ~ + 0.07

2 — 5mm + 0.03 ~ + 0.055

3 —

4 — 7mm + 0.03 ~ 0.045

5 —



CR

  
 A  

MARKING

  
 D ————— B  
 C  
 (Temp 18.5 °C )  
 (Unit mm)

Cr Plating Ring grooves.  
Remarks : Defric Coat Finishing.

## INSPECTION RECORDS M483

|   | A     | B     | C     | D     |
|---|-------|-------|-------|-------|
| 1 | 5.055 | 5.061 | 5.059 | 5.060 |
| 2 | 5.044 | 5.044 | 5.046 | 5.042 |
| 3 | 5.08  | 5.08  | 5.08  | 5.08  |
| 4 | 7.07  | 7.07  | 7.07  | 7.07  |
| 5 | 7.06  | 7.06  | 7.06  | 7.06  |



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