

6N21L-N PISTON (RECONDITIONED)

MAKER	YANMAR	ENGINE MODEL	6N21L-N
DESCRIPTION	PISTON ASSY (RECONDITION)	PARTS NO.	147673-22453-C
INSPECTION NO.	M404		

GAUGE NO. NO. 10721
DIAL GAUGE NO. U19628

Clearance After Recondition.

1 — 4.5mm + 0.070 ~ + 0.095

2 — 4.5mm + 0.045 ~ + 0.070

3 — 4.5mm + 0.045 ~ + 0.070

4 — 8mm + 0.020 ~ + 0.035

A CR

MARKING

D ————— B

C

(Unit mm)

Cr Plating Ring grooves.
 Remarks : Defric Coat Finishing.

※ Do not use the 3-face Cr-plated top ring.
Be sure to use the item for piston ring groove repaired plating (No. 147676-22950).

INSPECTION RECORDS M404

	A	B	C	D
1	4.583	4.584	4.585	4.585
2	4.58	4.58	4.58	4.58
3	4.58	4.58	4.58	4.58
4	8.04	8.04	8.04	8.04