

6N21L-N PISTON (RECONDITIONED)

MAKER	YANMAR	ENGINE MODEL	6N21L-N
DESCRIPTION	PISTON ASSY (RECONDITION)	PARTS NO.	147673-22453-C
INSPECTION NO.	M440		

GAUGE NO. NO. 10721
DIAL GAUGE NO. U19628

Clearance After Recondition.

1 — 4.5mm + 0.070 ~ + 0.095

2 — 4.5mm + 0.045 ~ + 0.070

3 — 4.5mm + 0.045 ~ + 0.070

4 — 8mm + 0.020 ~ + 0.035

A CR

MARKING

D ————— B

C

(Unit mm)

Cr Plating Ring grooves.
 Remarks : Defric Coat Finishing.

※ Do not use the 3-face Cr-plated top ring.
Be sure to use the item for piston ring groove repaired plating (No. 147676-22950).

INSPECTION RECORDS M440

	A	B	C	D
1	4.593	4.595	4.591	4.593
2	4.570	4.570	4.570	4.570
3	4.55	4.56	4.57	4.57
4	8.05	8.05	8.05	8.05