

6N18L-N PISTON (RECONDITIONED)

| | | | |
|----------------|---------------------------|--------------|----------------|
| MAKER | YANMAR | ENGINE MODEL | 6N18L-N |
| DESCRPTION | PISTON ASSY (RECONDITION) | PARTS NO. | 146673-22451-C |
| INSPECTION NO. | M448 | | |

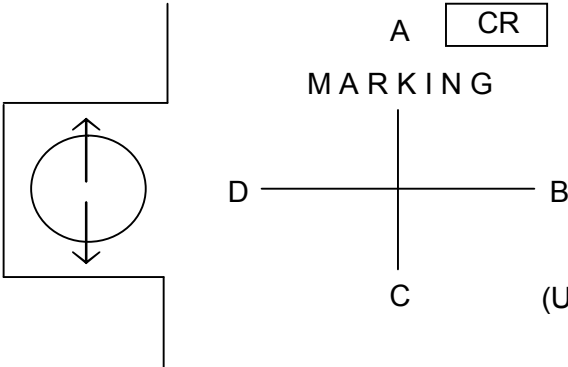
GAUGE NO. NO. 10721
NO. 10692
DIAL GAUGE NO. U19628
NO. U17938

Clearance After Recondition.

1 — 4.5mm + 0.045 ~ + 0.07

2 — 4.0mm + 0.04 ~ + 0.07

3 — 6.0mm + 0.020 ~ +0.35



MARKING

A CR

D ————— B

C (Unit mm)

Cr Plating Ring grooves.
Remarks : Defric Coating Finished.

※ Do not use the 3-face Cr-plated top ring.
Be sure to use the item for piston ring groove repaired plating (No. 147673-22950).

INSPECTION RECORDS M448

| | A | B | C | D |
|---|------|-------|------|-------|
| 1 | 4.56 | 4.565 | 4.56 | 4.565 |
| 2 | 4.10 | 4.11 | 4.13 | 4.12 |
| 3 | 6.03 | 6.03 | 6.04 | 6.04 |



INSPECTION NO. M448



DEFRIC COATING FINISHED



DEFRIC COATING FINISHED



RING GROOVES FOR RECOATED



YANMAR GENUINE PARTS