

6N18L-N PISTON (RECONDITIONED)

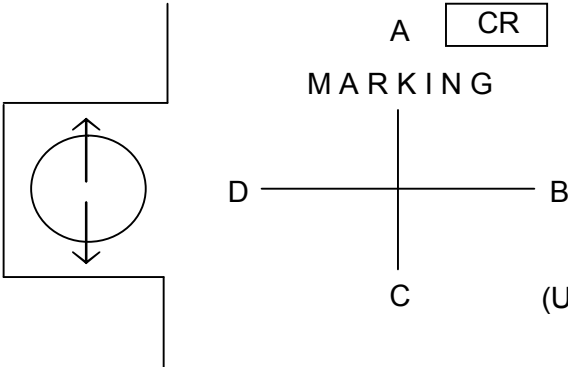
MAKER	YANMAR	ENGINE MODEL	6N18L-N
DESCRPTION	PISTON ASSY (RECONDITION)	PARTS NO.	146673-22451-C
INSPECTION NO.	M586		

Gauge Specifications:

GAUGE NO. NO. 10721
NO. 10692
DIAL GAUGE NO. U19628
NO. U17938

Clearance After Recondition.

1	—	4.5mm + 0.045 ~ + 0.07
2	—	4.0mm + 0.04 ~ + 0.07
3	—	6.0mm + 0.020 ~ +0.35



MARKING

(Unit mm)

Cr Plating Ring grooves.
Remarks : Defric Coating Finished.

※ Do not use the 3-face Cr-plated top ring.
Be sure to use the item for piston ring groove repaired plating (No. 147673-22950).

INSPECTION RECORDS M586

	A	B	C	D
1	4.55	4.555	4.555	4.56
2	4.06	4.065	4.055	4.06
3	6.07	6.06	6.05	6.05



INSPECTION NO. M586



DEFRIC COATING FINISHED



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RING GROOVES FOR RECOATED



YANMAR GENUINE PARTS