

6N18L-N PISTON (RECONDITIONED)

MAKER	YANMAR	ENGINE MODEL	6N18L-N
DESCRPTION	PISTON ASSY (RECONDITION)	PARTS NO.	146673-22451-C
INSPECTION NO.	M598		

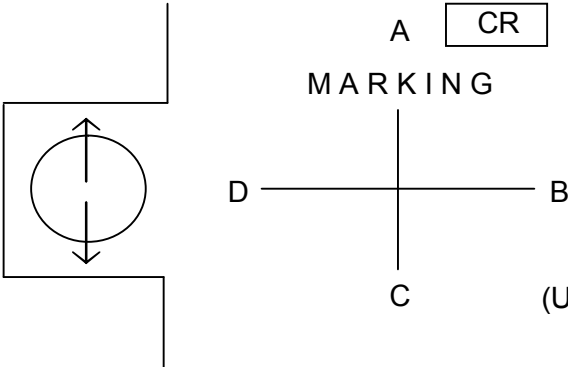
GAUGE NO.
NO. 10721
NO. 10692
DIAL GAUGE
NO. U19628
NO. U17938

Clearance After Recondition.

1 — 4.5mm + 0.045 ~ + 0.07

2 — 4.0mm + 0.04 ~ + 0.07

3 — 6.0mm + 0.020 ~ +0.35



MARKING

A CR

D ————— B

C (Unit mm)

Cr Plating Ring grooves.
Remarks : Defric Coating Finished.

※ Do not use the 3-face Cr-plated top ring.
Be sure to use the item for piston ring groove repaired plating (No. 147673-22950).

INSPECTION RECORDS M598

	A	B	C	D
1	4.56	4.565	4.555	4.56
2	4.09	4.09	4.08	4.07
3	6.05	6.04	6.04	6.03



INSPECTION NO. M598



DEFRIC COATING FINISHED



DEFRIC COATING FINISHED



RING GROOVES FOR RECOATED



YANMAR GENUINE PARTS