

# 6N18L-N PISTON (RECONDITIONED)

MAKER	YANMAR	ENGINE MODEL	6N18L-N
DESCRPTION	PISTON ASSY (RECONDITION)	PARTS NO.	146673-22451-C
INSPECTION NO.	M609		

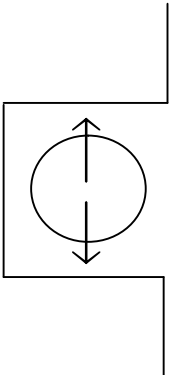
GAUGE NO.  
NO. 10721  
NO. 10692  
DIAL GAUGE  
NO. U19628  
NO. U17938

Clearance After Recondition.

1 — 4.5mm + 0.045 ~ + 0.07

2 — 4.0mm + 0.04 ~ + 0.07

3 — 6.0mm + 0.020 ~ +0.35



A CR

MARKING

D ————— B

C

(Unit mm)

Cr Plating Ring grooves.  
Remarks : Defric Coating Finished.

※ Do not use the 3-face Cr-plated top ring.  
Be sure to use the item for piston ring groove repaired plating (No. 147673-22950).

## INSPECTION RECORDS M609

	A	B	C	D
1	4.565	4.57	4.565	4.57
2	4.09	4.08	4.09	4.09
3	6.05	6.07	6.07	6.07



INSPECTION NO. M609



DEFRIC COATING FINISHED



DEFRIC COATING FINISHED



RING GROOVES FOR RECOATED



YANMAR GENUINE PARTS