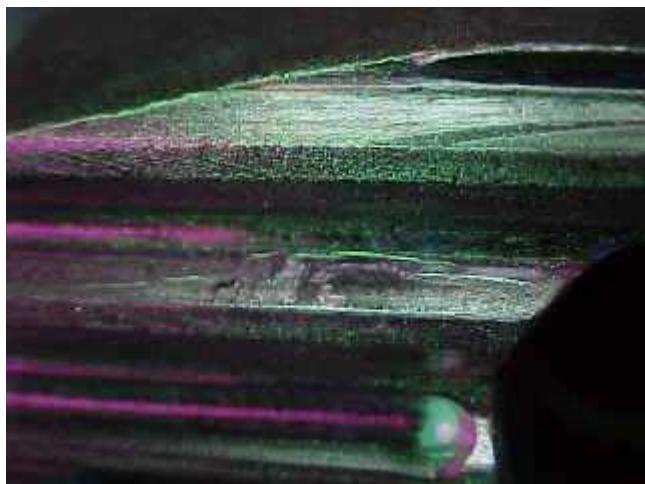


Connecting Rod - Recondition
コネクティングロッド修正整備

G R A N D S H I P O N L I N E S H O P



Found crack Magnaflux inspection.
セッション磁気探傷検査、クラック発生。



Crack removed.
クラック除去後。



Before recondition big end housing.
大端部修正前。



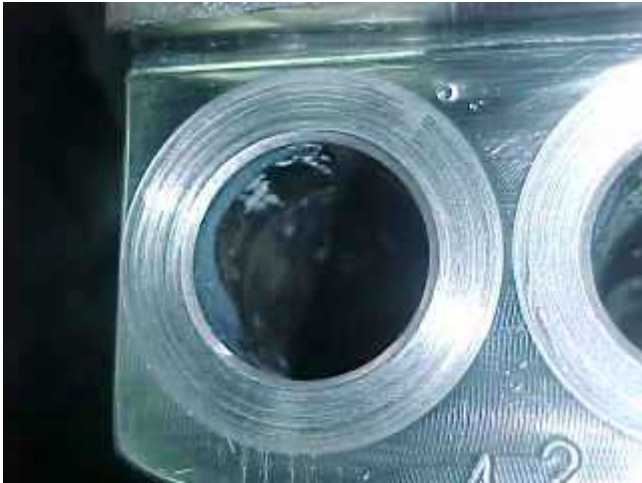
After recondition big end housing.
大端部修正後。



Before recondition small end housing.
小端部修正前。



After recondition small end housing.
小端部修正後。



Before

Recondition the bearing surface of the cap side.

キャップ側軸受表面研磨前



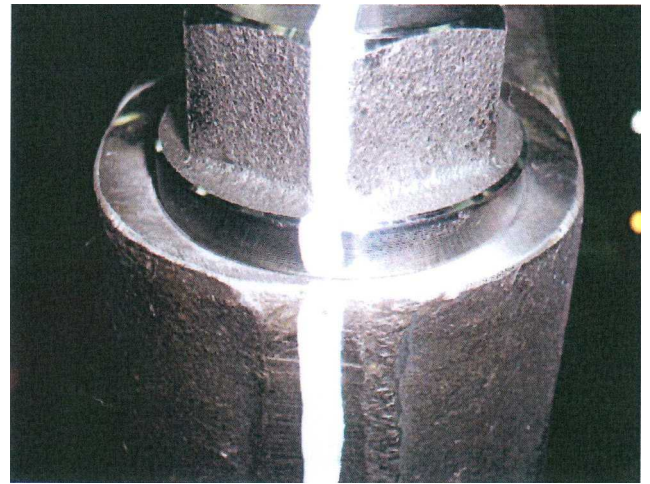
After recondition.

Faced up the bearing surface of the cap side.



Marking Punch Mark

刻印



Marking

刻印